

Work Order ID 110131

110131

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December-17-13 9:15:48 AM

Item ID: D3589-047 Accept *N900040100* Setup Start *NS1*
Revision ID:
Item Name: Fwd Guide Stop *NS2*
Start Date: 12/17/13 Start Qty: 2.00 *2* Cust Item ID:
Required Date: 12/17/13 Req'd Qty: 2.00 *2* Customer:

Reference:

Approvals: Process Plan: MLJ Date: 13-12-19 Tooling: _____ Date: _____ Run ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NB2***

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Item ID: D3589-047

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Fwd Guide

Stop

NS2

Start Date: 12/17/13 Start Qty: 2.00

2

Cust Item ID:

Required Date: 12/17/13 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: ST056

0.00

DAS

28

9-89

14-02-28***130***

Packaging

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

MU5 14-02-28***140***

QC

Quality Control

Memo

0.00

(H) 14-02-28

Picklist Print

December-17-13 9:15:47 AM

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Work Order ID: 110131

Parent Item: D3589-047

Parent Item Name: Fwd Guide

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 08-05-30 new issue DD verified by:ec
IPP REV:B 12.07.23 AS PER
REV.C DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3589-17 Fwd Guide Plate	Manufactured	No			100	Each	23.0000		1	2		14-02-27
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Location	Loc Qty	Loc Code
WA002	23	
1045703	22	
55624	1	

D3589-5 Latch Guide	Manufactured	No			100	Each	66.0000		1	2		14-02-27
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Location	Loc Qty	Loc Code
WA001	16	
103873	16	
WA002	50	
107639	12	
108644	38	

8

7

6

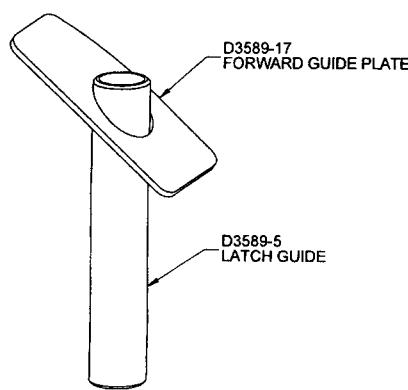
5

4

3

2

1



ITEM	QTY -047	QTY -049	P/N	DESCRIPTION
	X		D3589-047	FORWARD GUIDE
		X	D3589-049	AFT GUIDE
1	1		D3589-5	LATCH GUIDE
2	1		D3589-17	FORWARD GUIDE PLATE
3		1	D3589-19	AFT GUIDE PLATE
4		1	D3589-21	LATCH GUIDE

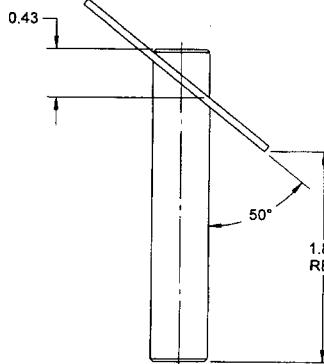
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15°

1.86

REF

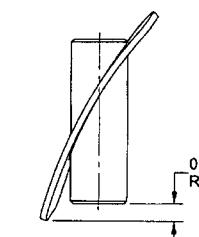
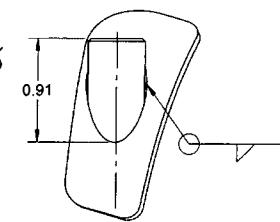
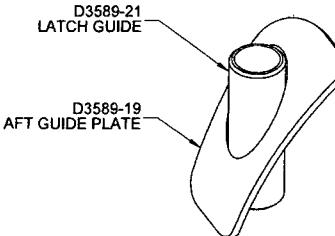
50°



△ D3589-047 FORWARD GUIDE

D3589-047/049 NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT:
 - D3589-047 = 0.08 lbs
 - D3589-049 = 0.05 lbs
- 8) WELDING: PER DART QSI 004



△ D3589-049 AFT GUIDE

RELEASED
2012-07-16
[Handwritten signature]

DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD	
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>[Signature]</i>	D3589	SHEET 3 OF 8
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LATCH ASSEMBLY	NTS
DATE	12.07.04	COPRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	